

# The Joyce Mfg. story...

**In 1955...** Albert Schmidt opened his own business - wisely and judiciously, he named it after his wife, Joyce, who had just given birth to their first son, Russell. Al recruited his brother, and, in a small garage in Cleveland, Ohio, they began fabricating aluminum awnings and quickly developed a reputation for integrity and honesty. Their business quickly grew and expanded to include railing, shutters, patio covers and even screen rooms. As their sons joined the business in management capacities, Joyce Mfg. evolved into a leading manufacturer of aluminum sunrooms featuring their own integrated window, design and installation expertise. The demand for Joyce Sunrooms grew rapidly as did the manufacturing of Joyce Windows, Joyce Patio Doors, Insulated glass, Deluxe Structural and Insulated Roof systems. Under the leadership of Joyce & Albert's son, Russ, bold decisions were made to further establish and distinguish Joyce Mfg. as an industry leader.



In the 1990's, with the integrity of the name and innovative quality products the goal, Joyce Mfg. began the research and proprietary development of the industry's first All-Vinyl Sunroom. A huge, new, state-of-the-art facility was constructed with all new machinery, equipment and materials to begin full-scale manufacturing of their innovative and revolutionary All-Season Sunrooms. These rooms incorporate the structural properties and integrity of the aluminum materials (well known in the design of all Joyce products), along with the thermal efficiency and maintenance free properties of vinyl.

In the years since their debut, Oasis Patio Rooms by Joyce Mfg. have grown to become the largest, most diverse line of All-Vinyl Sunrooms in the industry and these United States.

They now include a multitude of both seasonal and year-round models, designed for the widest variety of enjoyment, usage and budgets. Engineering and adherence to the demands of today's building codes have been a significant consideration in all product decisions and directions. Joyce Sunrooms are exclusively distributed and installed through Factory Authorized and trained/accredited dealers in most of the United States. As Joyce Mfg. has grown, so has the Schmidt family, as Joyce management and direction now includes members of the third generation, carrying forward the family tradition and upholding the reputation of quality, integrity and the high standards established over 60 years ago.



**QUALITY CUSTOM MANUFACTURING SINCE 1955**

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