



**LEADING EDGE  
FENCES, LLC**

"Where Innovation Meets Reality"

**Residential Ornamental Iron**



## *Ornamental Fencing Pictures & Information*

At Leading Edge Fences, we specialize in the installation of all types of ornamental iron and offer a wide range of styles to suit all your needs. We recommend Ameristar products to deliver the highest quality fencing available on the market at the most economical price. In no way are we limited to just using Ameristar products. We can show you other types and styles if you're looking for something different, or If you have another product in mind we can get it and professionally install it for you. Other popular products we carry and install includes, but is not limited to, *Monumental Iron Works®*, *Classic Premier™ Iron Series*, *Montage®*, *Echelon™*, *Colonial Aluminum®*, *Del-guard*, and *Remington Residential Fence™*. Ask for our pamphlets and we can send them to you in an email and provide any information that you are looking for.

### *AMERISTAR - MONTAGE MAJESTIC - 3-RAIL (POPULAR)*

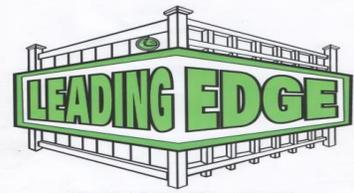




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*MONTAGE MAJESTIC CONTINUED*

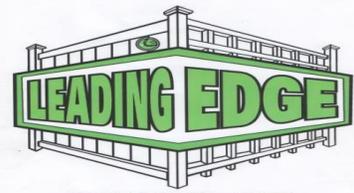




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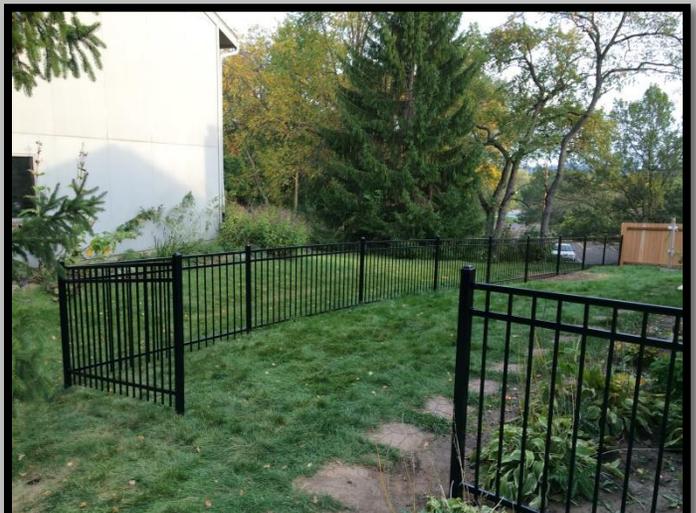
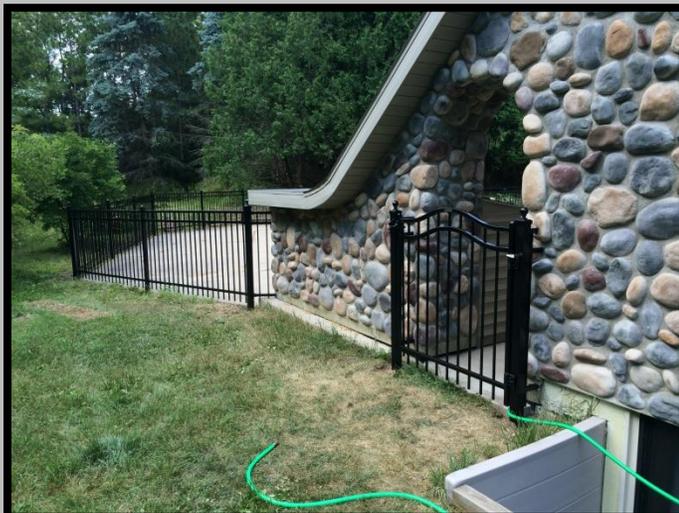
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*MONTAGE MAJESTIC CONTINUED*

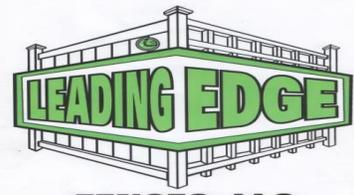




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***AMERISTAR'S – MONTAGE CLASSIC***





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***MONTAGE CLASSIC CONTINUED***



***AMERISTAR'S – MONTAGE WARRIOR***

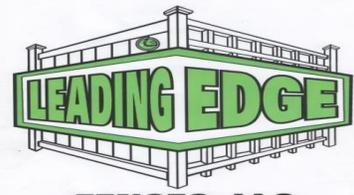




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***MONTAGE WARRIOR CONTINUED***



***AMERISTAR'S – MONTAGE GENNESIS***



***AMERISTAR'S CONDENSED 3" SPACING FOR SMALLER PETS***

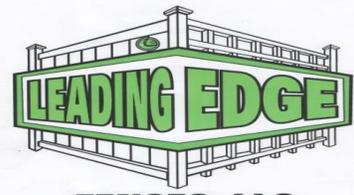




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***ALUMINUM ORNAMENTAL IRON***



***CUSTOM ORNAMENTAL IRON – ALUMINUM & STEEL***

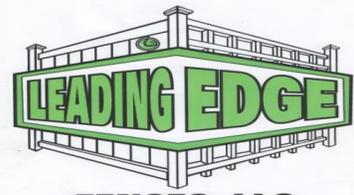




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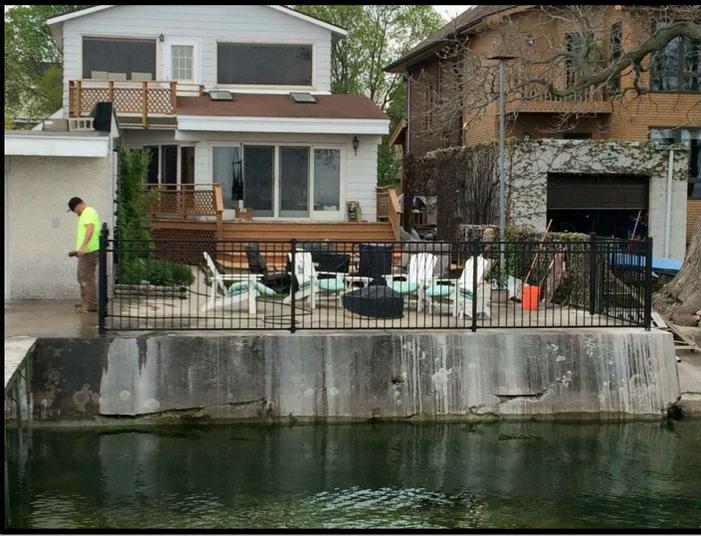
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### *ALUMINUM ORNAMENTAL IRON*



### *ORNAMENTAL IRON RAILINGS*





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**MONTAGE by**



Montage ornamental fences are the leader in residential steel fencing across the US. Montage gives a residence the elegant look of wrought iron fencing without the required maintenance. Montage ornamental iron fences are popular among developers for their maintenance-free coating and durable steel construction. Many homeowners prefer Montage ornamental fences over aluminum fencing for the additional strength that a welded steel fence has compared to the lack of strength seen in typical aluminum fences. Residential Montage ornamental fencing has an E-coat maintenance-free finish that enables Ameristar to offer a 20 year warranty on the Montage product lines. The welded ornamental panel of the Montage has the ability to follow the steepest of grades; its unique rail design allows this fence to traverse 48" over an 8' span. Montage is the baseline for residential ornamental fences, to enhance the look of any project the Montage Pet, Pool, & Play, has a 3" airspace which gives a more robust look to the property. And if your property demands a more traditional appearance, the Montage Plus is another great alternative. Review the following features of the Montage fence line to understand why so many have decided to install Montage fences at their residences.

## **STEEL MONTAGE STYLES TO CHOOSE FROM**

### **Classic**

This through picket style with a pressed spear adorning the top provides the classic look, by which it gets its name. Classic is one of the most popular styles, timeless in its design. Classic is available in 2 or 3 rails, with either standard bottom or flush bottom rail. Decorative rings and butterfly scrolls add an even more decorative look.





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## Majestic (popular)

Majestic style presents a smooth top rail ideally suited for pool fencing. This popular style, simplistic in its design, is perfect for a wide variety of applications, including swimming pools. Majestic is available in 2 or 3 rail selections with or without a flush bottom rail. In addition, decorative rings and butterfly scrolls can be added to dress up your fence to a more custom look.

## Genesis

Genesis is a squared top, through picket style which provides a traditional look of wrought iron fences. For a more customized look, Genesis is the perfect choice as decorative finials, rings and butterfly scrolls can be added. Genesis is available with 2 or 3 rails and the choice of standard or flush bottom rail.



## Warrior

Warrior is a through picket style with a pressed spear adorning each picket top. Warrior's picket tops, however, alternate in height providing a unique look across the panel not seen with many ornamental fences. Two or three rail options are available along with adornments such as rings and it even comes with a flush bottom option.





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### **Crescent**

Our Crescent style is a unique-look option with pressed-spear pickets and arched steel loops. Four or three rail options are available with a flush bottom option.

**NOTE: This style is not rack-able**



### ***COLORS TO CHOOSE FROM***



**BRONZE**



**BLACK**

***HEIGHTS TO CHOOSE FROM: 3', 3.5', 4', 5', 6'***

### ***ACCESSORIES TO CHOOSE FROM***



Triad



Quad-Flare



Ball Cap



Rings

### **FUSION WELDING PROCESS - SUPERIOR STRENGTH & DURABILITY**

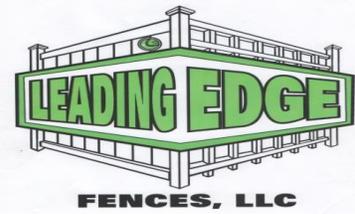
ProFusion is the revolutionary automatic process that combines fusion and laser technology to effect simultaneous welding of all pickets and rails in a panel in mere seconds. Pre-punched rails allow for picket insertion through the centerline of the rail; facilitating a "good-neighbor" profile with an identically smooth streamlined contour on both sides of the fence. The process ensures rigid, yet virtually invisible, structural connections with no unsightly exposed fasteners.



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## ALL TERRAIN FLEXIBILITY (ATF) - FOLLOWS VIRTUALLY ANY GRADE

Montage ATF (All Terrain Flexibility) follows grades up to 30 degree rise in an 8 foot run. The ATF panel design enables the maximum bias for all Montage ornamental picket styles. It is the only welded steel fence with the capability to adapt to severe grade changes, following the most uneven ground contours like a second skin.

### AVOID STAIRSTEPPED PANELS

Montage ATF creates a smooth profile along the top of the fence and eliminates the insecure gaps that allow children and animals to crawl under.

#### **Like This**



#### **Instead of This**



### E-COAT SURFACE PROTECTION - MAINTENANCE-FREE COATING INSIDE & OUT

Montage ornamental panels and posts are actually coated inside and outside. Every other product available in America is only coated on the outside. Major corrosion problems start from the inside. Galvanized steel framework is subjected to a multi-stage pre-treatment/wash (with zinc phosphate), followed by a duplex cathodic electro coat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic topcoat, which provides the protection necessary to withstand adverse weathering effects.

### GREEN MANUFACTURING - SUSTAINABLE RECYCLED STEEL

Ameristar Fence Products has long been a leading manufacturer in the area of environmental responsibility. We are leading the industry in programs and practices in all areas of manufacturing that reduce our carbon footprint and demonstrate our commitment to environmental stewardship.

- Montage is produced from 100% domestic steel
- Montage is produced from steel containing up to 97% recycled content
- Montage packaging material contains a minimum of 66% recycled content
- Montage coating process greatly reduces and in some cases, eliminates emissions of harmful gases into the atmosphere
- Ameristar constantly monitors air emissions, storm water runoff and waste water discharge
- Recycle programs for all scrap steel, scrap aluminum, wood, cardboard, plastic scrap, paper and oil products
- Developed programs for reduction of energy consumption



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Ameristar has invested tens of millions of dollars in the areas of technological improvements to allow us to reduce our energy consumption and our carbon footprint. Ameristar will continue to make these investments well into the future.

### **Made in America**

The Ameristar ornamental fence system is manufactured in Tulsa, OK. Each component starts out as a steel coil slit into a specific width at Ameristar's coil processing center. The slit coils are then transported to Ameristar Fence to begin the transformation into its specific profile. Ameristar's roll forming technology creates three unique elements that make up the fence system. The components are then coated with a maintenance free finish, then packaged for delivery to customers all over the world. Ameristar has invested in technologies and processes to compete with inferior import products. Ameristar is American owned and proud to manufacture American Made products.

***Limited Lifetime MATERIAL WARRANTY – RUST FREE***

## **Echelon<sup>®</sup> Residential Ornamental Aluminum Fence**

Our Echelon line of residential decorative aluminum fence is best known for its outstanding strength, derived from a unique ForeRunner rail design. The ForeRunner rail allows this aluminum fence to follow changes in elevation while maintaining a secure distance under the fence. The Echelon has a good neighbor profile – no unsightly screws or rivets like other aluminum fences – having the appealing look of a traditional wrought-iron fence, but with none of the complicated and expensive maintenance demanded by old-fashioned wrought-iron.

Contributing to the strength of the Echelon aluminum fence is its internally reinforced components. The Echelon rail also has an internal reinforcing web that allows the fence to take more abuse than conventional ornamental aluminum fences. Echelon has a maintenance free, durable finish that enables our residential aluminum fencing to offer a lifetime limited warranty. Echelon is available in a variety of styles and heights to match any project type. Take a look at the features and options at right to learn more about how our Echelon ornamental aluminum fencing can benefit your projects.



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## **ALUMINUM ECHELON STYLES TO CHOOSE FROM**

### **Classic™**

#### *Timeless & Elegant*

Extended pickets that culminate to an arrow-pointed spear capture the look of old style wrought iron fencing. Single, double and arched swing gates that perfectly match this fence style are also available.

**3-rail panels in 4', 5' and 6' heights**



### **Majestic™**

#### *Sleek & Modern*

The flush top rail projects a more modern, streamlined look that beautifully accents flowers and shrubs when used as border landscaping. Pool panels with either 2 or 3 rails are available that perfectly match this style of fence as well as single, double and arched swing gates.

**3-rail panels in 4', 5' and 6' heights**

**2-rail pool panels in 4' height and 3-rail in 4½' height**

### **Genesis™**

#### *Personalized & Secure*

Extended flat-topped pickets serve as a base for your choice of accent finials providing a customized design. Single, double and arched swing gates that perfectly match this fence style are available as well.

**3-rail panels in 4', 5' and 6' heights**





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## **Conqueror™**

### *Modern & Timeless*

Combining the striking look of spear-topped pickets with the safety of a flush top rail, this is a perfect look for those who want the *"best of both worlds"*. Pool panels are available that perfectly match this style of fence as well as single, double and arched swing gates.

**3-rail panels in 4', 5' and 6' heights**

**3-rail pool panels in 4½' height flush bottom option.**



## **Gates**

Echelon gates match each fence style and height. Find the perfect complement for your project with single, double or arched gate options. Their fully welded construction ensures trouble-free functionality for either manual or operator assisted applications.

### ***COLORS TO CHOOSE FROM***



**BRONZE**



**BLACK**



**WHITE**

**Superior Finish**



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Echelon features a state of the art polyester powder coating system that provides a super durable and scratch resistant finish. This eco-friendly process provides years of long-lasting durability and maintenance free ownership.



### **Limited Lifetime Warranty**

The Echelon® families of aluminum fencing products are manufactured from superior quality materials by skilled craftsmen with the highest standards of workmanship in the industry. Ameristar is confident in offering Echelon with a limited lifetime warranty, backed by an American company with over 25 years of demonstrated excellence in the manufacturing of ornamental fencing



## **WHY CHOOSE AMERISTAR?**

### **Knowledge & Experience**

Ameristar was chartered 30 years ago in response to the demand by consumers and specifiers for specialty fence products. Ameristar offers an aesthetically pleasing product that is both high in quality and affordability. This has been achieved by maximizing high-volume productivity, increasing product design strength, and promoting simplistic installation.

### **Proven Capability**

Ameristar's integrated in-house process and extensive raw material inventory results in much improved productivity and availability compared to the competition. By having a vast finished goods inventory, Ameristar is capable of delivering finished products faster than competitors who sublet the majority of their operations.

### **Industry Leadership**

Over the years Ameristar has continually raised the bar across the board in the manufacturing of high quality, innovative fencing products. Our demonstrated commitment to upholding higher values translates into superior products that go far beyond merely meeting minimum industry standards.